

Edwards
Manufacturing Co. Est. 1875

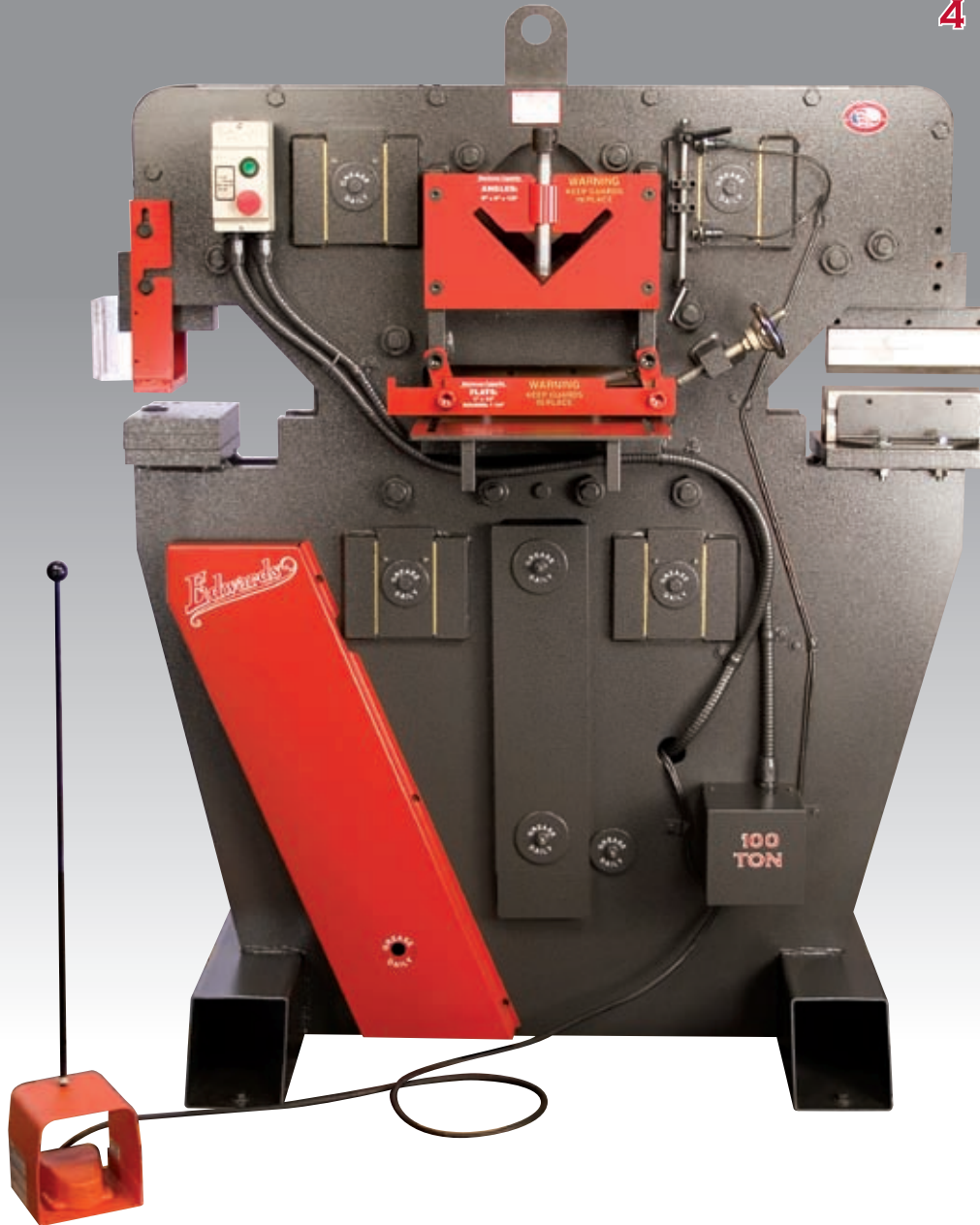
100 TON "JAWS IV" IRONWORKER

4 AVAILABLE STATIONS

HIGH CAPACITY
ANGLE SHEAR

UNIVERSAL
OPEN STATION

THE WORKHORSE!



- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆

- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

TIGHT ◆ SMOOTH ◆ DEPENDABLE



100 TON IRONWORKER

PUNCH

Maximum Capacity 1-1/16" dia. in 1" plate
Work Height 41-1/2"

FLAT BAR SHEAR

Maximum Width 3/4" x 14"
Maximum Thickness 1" x 10"
Maximum Round Capacity 1-1/4"
Maximum Square Capacity 1-1/4"
Work Height 41-1/2"

ANGLE SHEAR

Maximum Size 6" x 6" x 1/2"
Work Height 49"

OPEN STATION SPECIFICATIONS

Throat Depth 10"
Open Height 8-5/8"
Shut Height 6-3/4"
Stroke 1-7/8"
Work Height 39-1/4"

TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Coper/Notcher, Angle Notcher,	Magnetic Squaring Arm,
Pipe Notcher, Brake (shown),	Pedestal Die Table, Magna Light,
Multi Shear, Rod Shear,	Urethane Stripper
241 Punch Assembly	Electric Stroke Control (shown)
	94° Top Angle Blade

GENERAL SPECIFICATIONS

Rated Capacity..... 100 Ton
Throat Depth 10"
Open Height 8-5/8"
Shut Height 6-3/4"
Stroke 1-7/8"
Electric Motor Standard 5 HP, 3 Phase, 208/240 v, 1725 rpm, 14 amp
Electric Motor Options..... 5 HP, 3 Phase, 440/480 v or 575 v, 7 amp
5 HP, 1 Phase, 208/230 v, 1725 rpm, 26 amp
Hydraulic Pump Size 10-1/2 gpm - 2 stage
Valve Pressure..... 3000 psi
Reservoir 17 gallons
Cylinder 3-1/2" Ram
Dimensions: base 42-3/4" x 43"
height 62"
shipping weight 3850 pounds

EDWARDS MFG. CO.

P.O. Box 166 ALBERT LEA, MN 56007
T. (507) 373-8206 F. (507) 373-9433