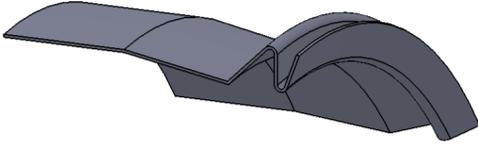


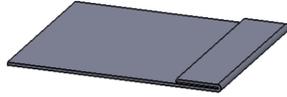
RAMS-2019 ROTARY ROLLER CONTOURES

ROLLER SETS \$200.00

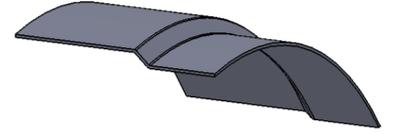
**PRM-A SPIN COLLAR
MAX 20ga**



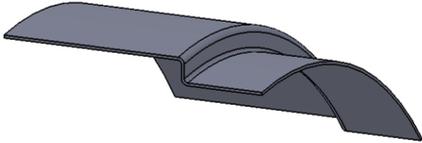
**PRM-B FLATTENING ROLL
MAX 20ga**



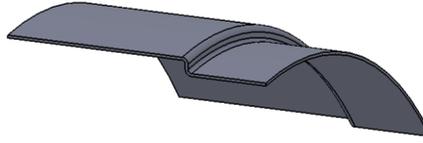
**PRM-C 45° STEP
MAX 14ga**



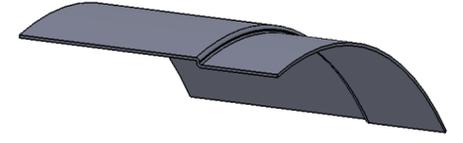
**PRM-D 3/16" STEP
MAX 14ga**



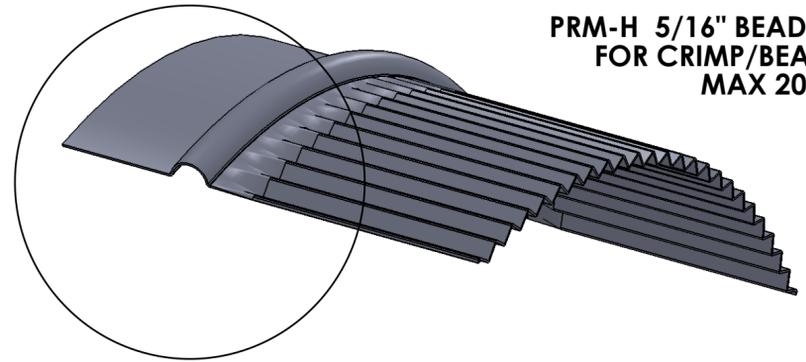
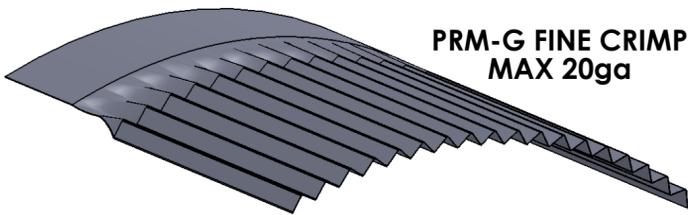
**PRM-E 1/8" STEP
MAX 14ga**



**PRM-F 1/16" STEP
MAX 14ga**

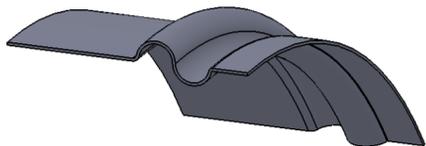


**PRM-G FINE CRIMP
MAX 20ga**

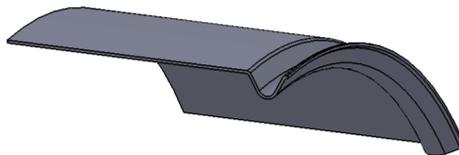


**PRM-H 5/16" BEAD ATTACHMENT
FOR CRIMP/BEAD COMBO
MAX 20ga**

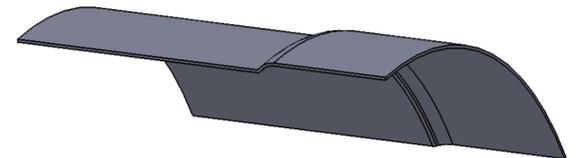
**PRM-I OGEE BEADS
MAX 14ga**



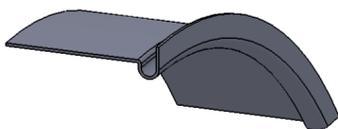
**PRM-M ELBOW EDGE
MAX 20ga**



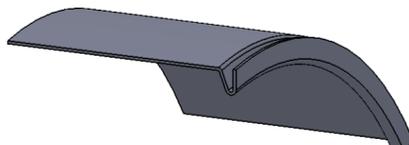
**PRM-J OFFSET SWEDGE
MAX 14ga**



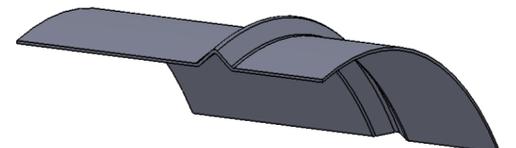
**PRM-K TURNING
MAX 20ga**



**PRM-N GORE EDGE
MAX 20ga**



**PRM-L "V" GROOVE
MAX 14ga**



RAMS-2019 14 GAUGE - Power Rotary Machine



Providing Solutions.

Phone: 916-638-7718 Fax: 916-638-2450

www.scottmachinery.com

4700 Lang Ave, Suite D, Mcclellan, CA 95652

Specifications

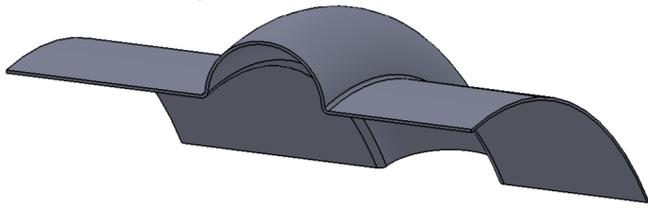
CAPACITY: 14 GA.

This machine comes with a 1/2 HP electric motor, 110-115V single phase. It is capable of producing Beading, Crimping, Flanging, and other specific functions. Aside from our competitors, the RAMS 2019 has several beneficial user friendly features, Including: A main switch and air regulator. An integrated roller storage system to house your more commonly used roll sets. A user Friendly Control panel allows "on the fly" pressure and speed adjustments. A unique square drive shaft that is stronger and eliminates the need for keyways. A time delay roller rotation can be adjusted to allow rollers to begin rotation prior to or after material contact. An easy adjustable oversized back gage. A full 12" throat depth with no interference. A pressure sensitive foot pedal allows the user to control the time it takes the rollers to contact the material.

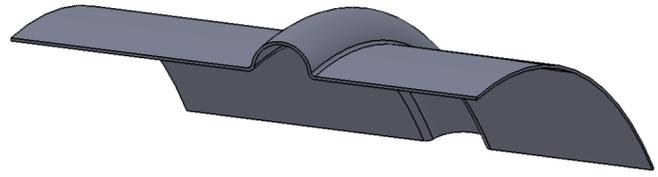


RAMS-2019 ROTARY ROLLER CONTOURES

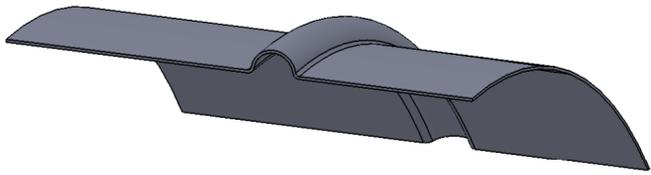
PRM-O 1" BEAD
MAX 14ga



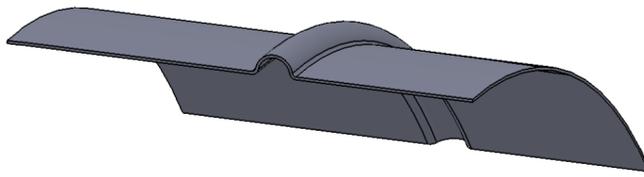
PRM-P 1/2" BEAD
MAX 14ga



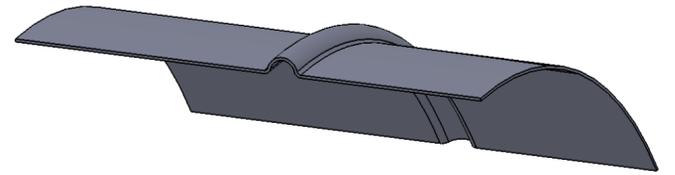
PRM-Q 3/8" BEAD
MAX 14ga



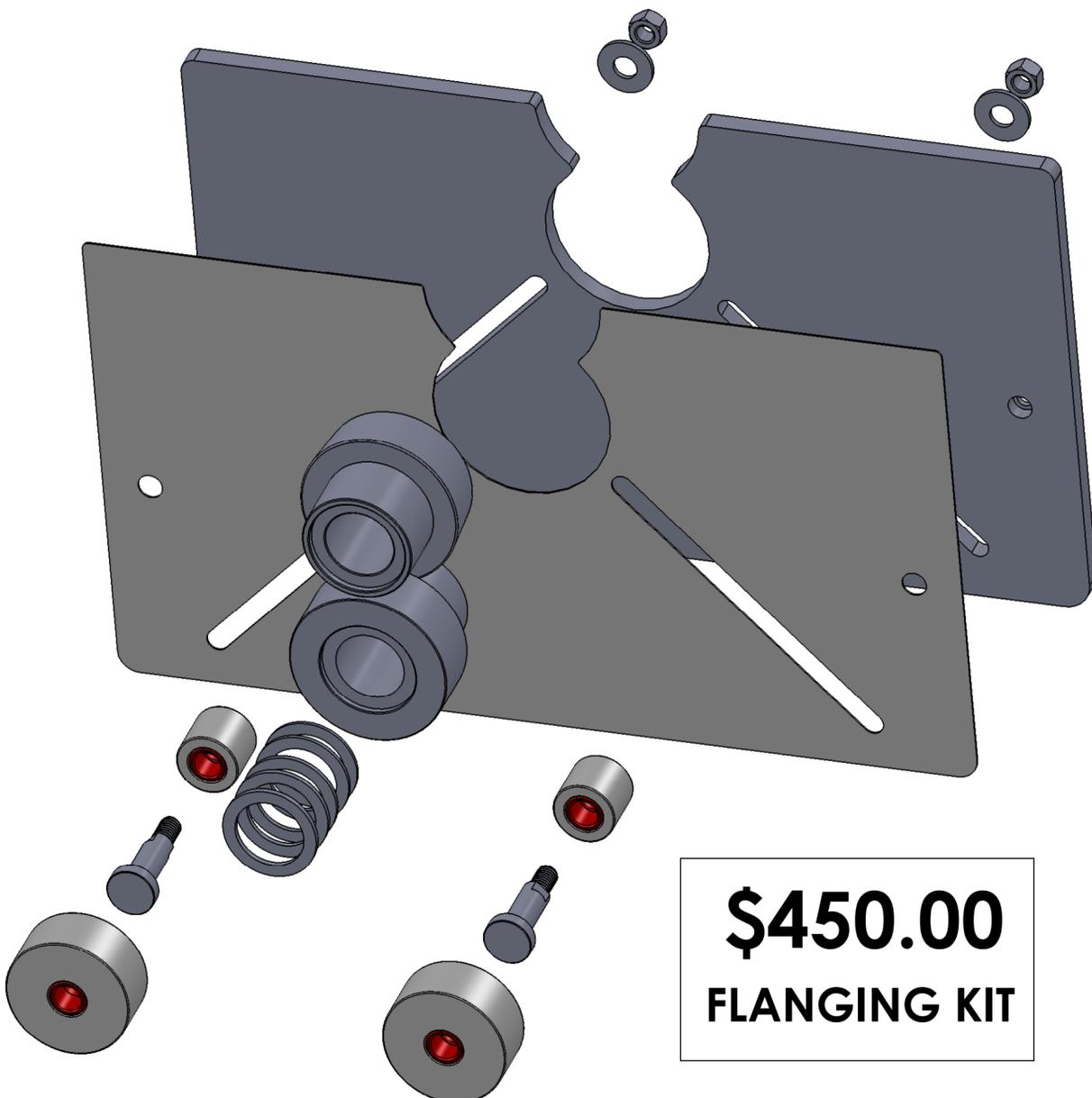
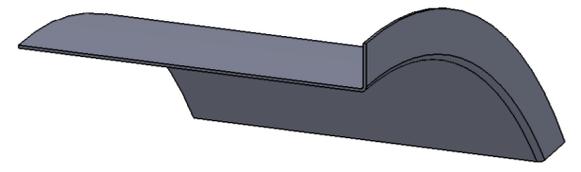
PRM-R 5/16" BEAD
MAX 14ga



PRM-S 1/4" BEAD
MAX 14ga



PRM-FLA 3/8" FLANGING KIT
MAX 14ga



\$450.00
FLANGING KIT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RAMS-PRM-FLA-1	RAMS-PRM-U Flanging Roll Set	1
2	2019-14	PLATE	1
3	RAMS-PRM-FLA-3	2.250 OD x .688 ID x 1.00 Thick Nylon Roller	2
4	RAMS-PRM-FLA-4	1.125 OD x .688 ID x 1.00 Thick Nylon Roller	2
5	B-88	BEARING	8
6	RAMS-PRM-FLA-6	Pin	2
7	RAMS-PRM-FLA-7	0.060 Thick Spacer For 16Ga Material	1
8	RAMS-PRM-FLA-8	0.070 Thick Spacer For 18Ga Material	1
9	RAMS-PRM-FLA-9	0.080 Thick Spacer For 20Ga Material	1
10	RAMS-PRM-FLA-10	0.090 Thick Spacer For 22Ga Material	1
11	RAMS-PRM-FLA-11	0.100 Thick Spacer For 24Ga Material	1
12	RAMS-PRM-FLA-12	3/8-16 Nut (Zinc)	2
13	RAMS-PRM-FLA-13	3/8 Washer (Zinc)	2
14	2019-14-1	WEAR PLATE	1