



Providing Solutions

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5209 Luce Avenue, Bldg. 243-B, McClellan, CA 95652

(New) PK 35 Angle & Shape Bending Rolls

Pyramid Type



STANDARD FEATURES

- Two Rolls Are Powered
- Rolls Are Hardened
- Rolls Shafts Are Special Steel, Hardened And Ground
- Standard Rolls Handle Many Shapes
- Lateral Guide Rolls
- Two-Speed Motor, Two Rolling Speeds
- Horizontal And Vertical Working Positions
- Dual Foot Control

OPTIONAL EQUIPMENT

- Pipe/Tube/Shape Bending Rolls
- Electronic Digital Readout (LED)
- Leg-In Guide Rolls
- Spiraling Attachment

Rolls Used	Shape	Capacity
ST	Angle Iron, Leg-Out	2" x 2" x 1/16" Ø 32"
ST*	Angle Iron, Leg-In	2" x 2" x 1/4" Ø 40"
ST	Flat Bar, Easy Way	4" x 9/16" Ø 18"
ST	Flat Bar, Hard Way	2-3/8" x 3/8" Ø 20"
ST	Square Bar	1-3/8" Ø 36"
ST	T-Iron, Leg-Out	2-3/8" x 1/4" Ø 28"
ST	T-Iron, Leg-In	2-3/8" x 1/4" Ø 28"
ST**	Channel, Leg-Out	3-1/8" Ø 40"
ST**	Channel, Leg-In	3-1/8" Ø 40"
SP	Round Bar	1-3/8" Ø 24"
SP	Tube, Round	2-3/4" x 16 ga. Ø 40"
ST**	Tube, Square	1-1/2" x 1-1/2" Ø 67"
ST**	Tube, Rectangular	2-3/4" x 1-3/16" x 14 ga. Ø 48"
SP	Pipe	2" Sch. 40 Ø 40"
Dia. of Rolls, Upper/Lower		6.10"
Driven Rolls		2
Rolling Speed, FPM		7-1/5 & 15
Rolls Adjustment		Manual
Working Plane		Horizontal/Vertical
Motor HP		1-1/2 + 2
Approx. Weight - lbs.		880
Approx. Overall Size		26" x 36" x 54"