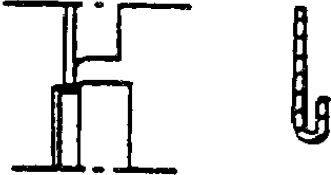
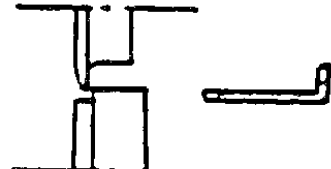

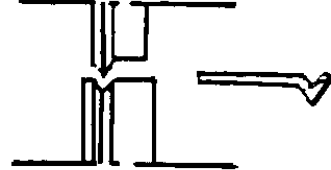
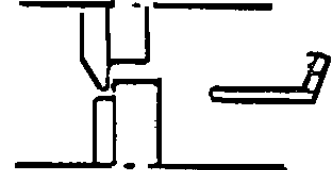

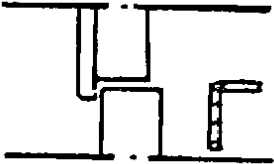
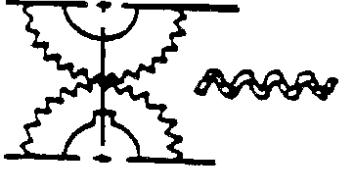
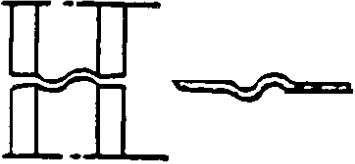
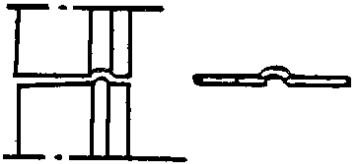
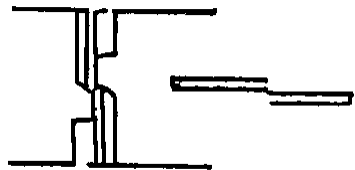


NO. 0617 ROLL CHART


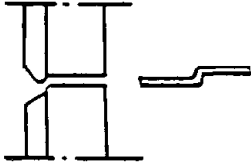
3" CENTERS

ROLL STYLE	ROLL CATALOG NO.		GAUGE REQ'D	SPACING COLLAR	ROLL DIAGRAM
A	3/16"	350000086 350000087	259700035	381700092	
	1/4"	350000088 350000089	259700035	381700092	
B	5/16"	350000090 350000091	259700035	381700092	 <p style="text-align: center;">TURNING</p>
C		350000092 350000093	259700035	381700092	 <p style="text-align: center;">BURRING</p>
D		350000094 350000095	259700035	381700092	 <p style="text-align: center;">WIRING</p>
NO.1		350000122 350000123	259700035	381700092	 <p style="text-align: center;">ELBOW EDGING</p>
L		350000137 350000138	259700037	381700092	 <p style="text-align: center;">FLANGE</p>

NO. 0617 ROLL CHART

3" CENTERS					
ROLL STYLE	ROLL CATALOG NO.		GAUGE REQ'D	SPACING COLLAR	ROLL DIAGRAM
M	3/16"	350000086 350000087	259700035	381700092	 FLATTENING
E	1/4" 5/16"	350000098 350000099 350000096 350000097	259700034	381700092	 CRIMPING
F	9/16" 1"	350000100 350000101 350000011 350000012	259700035	NOT REQ'D 381700092	 OGEE BEAD
G	5/8" 3/8"	350000124 350000125 350000013 350000014	259700035	NOT REQ'D	 SINGLE BEAD
H		350700070 CARBON (2 REQ'D) 350700067 HIGH SPEED (2 REQ'D)	259700035	381700085	 SLITTING CUTTERS

NO. 0617 ROLL CHART

3" CENTERS					
ROLL STYLE	ROLL CATALOG NO.		GAUGE REQ'D	SPACING COLLAR	ROLL DIAGRAM
N		350000070 350000071 350000072 350000073	259700034	381700092	 <p style="text-align: center;">FURNACE COLLAR EDGING</p>
P		350000074 350000075	259700034	381700092	 <p style="text-align: center;">OFFSET</p>