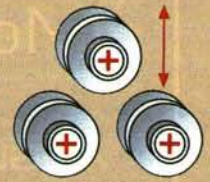


# Model ARS-3

ANGLE, PIPE & SHAPE BENDING ROLLS  
HYDRAULIC, PYRAMID TYPE



All three rolls are driven.

ROLLS USED	SHAPE	CAPACITY
ST	Angle Iron, Leg-Out	3" x 3" x 1/4" Ø 40"
ST*	Angle Iron, Leg-In	3" x 3" x 1/4" Ø 48"
ST	Flat Bar, Easy Way	4-3/4" x 1" Ø 24"
ST	Flat Bar, Hard Way	3-1/8" x 5/8" Ø 32"
ST	Square Bar	2" Ø 32"
ST	T-Iron, Leg-Out	3-1/8" x 3/8" Ø 40"
ST	T-Iron, Leg-In	3-1/8" x 3/8" Ø 48"
ST**	Channel, Leg-Out	4-3/4" Ø 32"
ST**	Channel, Leg-In	4-3/4" Ø 48"
SP	Round Bar	2" Ø 32"
SP	Tube, Round	4" x 14 ga. Ø 63"
ST**	Tube, Square	2-3/4" x 2-3/4" x 1/8" Ø 63"
ST**	Tube, Rectangular	3-1/8" x 1-1/2" x 1/8" Ø 56"
SP	Pipe	3" Sch. 40 Ø 63"
Dia. of rolls, Upper/Lower		8.46"
Driven Rolls		3
Rolling Speed, FPM		13
Rolls Adjustment		Hydraulic
Working Plane		Horizontal/Vertical
Motor HP		2 + 1/2
Approx. Weight - lbs.		1900
Approx. Overall Size		33" x 45" x 65"



## STANDARD FEATURES

- Three rolls are powered
- Rolls are hardened
- Rolls shafts are special steel, hardened and ground
- Standard rolls handle many shapes
- Lateral guide rolls
- Electronic digital readout (LED)
- Horizontal and vertical working positions
- Dual foot control
- User's manual

## OPTIONAL CONTROLS AND EQUIPMENT

- Pipe/Tube/Shape bending rolls
- Leg-in guide rolls
- NC control