



























2" Centers

Roll Style	Roll Description	Roll Cat. Number		Gauge Req'd Series 544	Gauge Req'd Series 622
A	  Turning	1/8"	35000001 35000002	259700028	259700032
B	  Turning	3/16"	35000049 35000050	259700028	259700032
C	  Burring	35000003 35000004		259700028	259700032
D	  Wiring	35000005 35000006		259700028	259700032
No. 1	  Elbow Edging	35000051 35000052		259700028	259700032
L	  Flange	35000053 35000054		259700028	259700045
M	  Flattening	35000055 35000056		NONE	NONE
E	  Crimping	35000007 35000008		N/A	259700060
F	  Ogee Bead	3/4"	35000009 35000010	N/A	259700093
G	  Single Bead	1/4"	35000029 35000030	N/A	259700093
H	  Slitting Cutters	35000068 35000069		N/A	259700032
N	  Ferrace Collar Edging	35000067 35000068 35000069 (2 req'd)		N/A	259700060
P	  Offset	35000076 35000077		N/A	259700060