

Specifications & Standards:

	MULTI 60 Ton	MULTI 70 Ton	MULTI 80 Ton	MULTI 95 Ton	MULTI 125 Ton	MULTI 140 Ton	MULTI 175 Ton
Punching							
Max. Punching Capacity	1-1/4" hole in 1/2" steel	1" hole in 3/4" steel	1-1/8" hole in 3/4" steel	1-1/16" hole in 1" steel	1-3/8" hole in 1" steel	1-1/2" hole in 1" steel	1-1/2" hole in 1-1/4" steel
Stroke Length	2-1/8"	2 -1/8"	2-1/8"	3-1/8"	3 -1/8"	3 -1/8"	3 -1/8"
Standard throat (D option)	12" (25")	12" (25")	12" (25")	14" (25")	14" (25")	14" (25")	25" standard
Largest Hole (optional)	2-1/4" (6-3/8")	2-1/4" (6-3/8")	2-1/4" (6-3/8")	2-1/4" (6-3/8")	2-1/4" (9")	2-1/4" (9")	2-1/4" (9")
Cycles/min. - 3/4" travel	34	34	34	34	28	28	28
Working Height	40-1/2"	40-1/2"	42-5/16"	40-5/16"	41-1/2"	41-1/2"	44-5/8"
Shearing							
Flat bar, max. thickness	9" x 3/4"	12" x 3/4"	12" x 3/4"	15" x 3/4"	15" x 1"	16" x 1"	15" x 1-3/16"
Flat bar, max. width	14-3/8" x 3/8"	14-3/4" x 5/8"	18" x 5/8"	18-3/4" x 5/8"	24" x 5/8"	24" x 3/4 "	24" x 3/4"
Angle flange trim/max 45 deg	4" x 5/8"	4" x 5/8"	4" x 5/8"	5" x 5/8"	5" x 5/8"	5" x 5/8"	5" x 5/8"
Angle Cutting							
90 deg. cutting	5-3/16" x 1/2"	5-3/16" x 1/2"	6" x 1/2"	6" x 5/8"	6" x 3/4"	6" x 3/4"	8" x 3/4"
45 deg. mitre cutting	2-3/4" x 3/8"	2-3/4" x 3/8"	2-3/4" x 3/8"	3" x 3/8"	3" x 3/8"	3" x 3/8"	3" x 3/8"
working height	44-1/2"	44-1/2"	45-1/2"	45-1/2"	45-5/8"	45-5/8"	45-5/8"
Section Cutting							
round/square	1-3/4"	1-3/4"	1-3/4"	2"	2-1/8"	2-1/8"	2-1/2"
Channel/beam (option)	5-3/16" x 2-1/2"	5-3/16" x 2-1/2"	5-3/16" x 2-1/2"	6" x 3-1/2"	8" x 4"	8" x 4"	12" x 5"
T-profile (option)	3-1/2" x 1/2"	3-1/2" x 1/2"	3-1/2" x 1/2"	4" x 1/2"	5" x 1/2"	5" x 1/2"	6" x 5/8"
Notching							
Material thickness	3/8"	3/8"	1/2"	1/2"	1/2"	1/2"	5/8"
width - rectangle	1-3/4"	1-3/4"	1-1/2"	2"	2-3/8"	2-3/8"	2-3/8"
depth - rectangle	3-1/2"	3-1/2"	3-1/2"	4"	4"	4"	4"
depth - vee	2-3/8"	2-3/8"	2-3/8"	2-3/4"	3-1/8"	3-1/8"	3-1/8"
angle flange - max. profile	4" x 3/8"	4 x 3/8"	4 x 3/8"	4 x 1/2"	4 -1/2"	4 -1/2"	4 -3/8" x 9/16"
working height	35"	35"	35"	35"	35-3/8"	35-3/8"	35-3/8"
Specifications							
Motor	7.5 HP	7.5 HP	10 HP	10 HP	10 HP	12.5 HP	15 HP
Nett. Weight	3,462 lbs	3,572 lbs	4,245 lbs	5,358 lbs	6,836 lbs	6,968 lbs	12,238 lbs
Machine Dims. (LxWxH)	65" x 28" x 70"	65" x 28" x 71"	69" x 28" x 72"	75" x 31" x 75"	79" x 32" x 80"	79" x 32" x 80"	106" x 44" x 85"