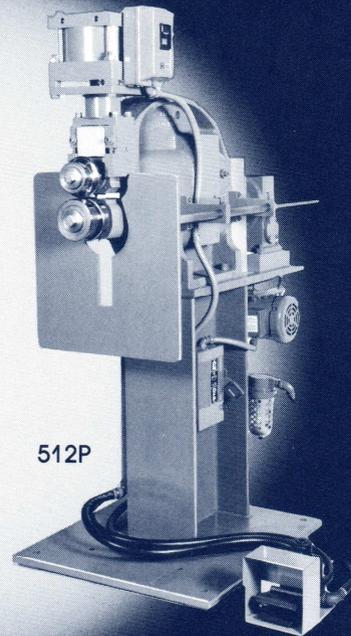


Heavy-Duty Combination Machines no. 512



The No. 512 adapts to special uses such as cutting out barrel heads, beading and flanging of stool rims, tank heads, and operations on floodlight rims. The nine shapes illustrated below are formed with standard rolls. The machines are built with a cast iron head, machine-cut steel gears—totally enclosed and ground, polished steel shafts.

specifications

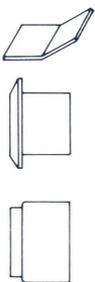
| | |
|------------------------------------|---|
| Capacity, max..... | 10-gauge mild steel |
| Throat Depth..... | 12" |
| Forming Speed..... | 24 FPM |
| Distance Between Shaft Center..... | 4-1/4" |
| Diameter of Roll Shafts..... | 1-3/4" |
| Air Supply..... | 90 p.s.i. |
| Motor..... | 2 HP, 220/440 Volt, 1725 RPM, 60 Cycle, 3 Phase size 0 magnetic starter and fused disconnect switch. |

| No. | Description |
|------|----------------------------------|
| 512P | Rotary Combination Machine/Power |
| 512H | Rotary Combination Machine/Hand |

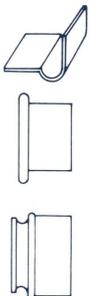
Dimensions

| | |
|-----------|------------------------------|
| 512P..... | 27" wide, 40" long, 66" high |
| 512H..... | 27" wide, 40" long, 63" high |

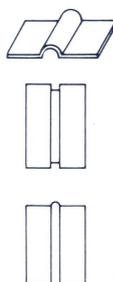
D-20-15 T/B
Burring



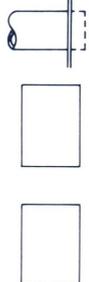
D-20-17 T/B
Turning



D-20-16 T/B
Bead



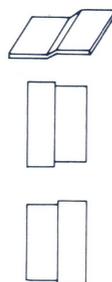
D-20-20 T/B
Stretching



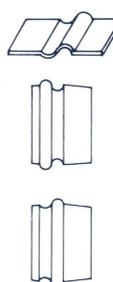
D-20-19 T/B
Crimp



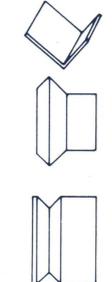
D-20-24 T/B
Offset



D-20-23 T/B
O. G. Bead



D-20-25 T/B
60° "V"



4786-126 T/B
Bead

4786-127 T/B
Crimp

