



MODEL SR48
Shown with optional stand.



Model SR48P

SLIP ROLLS

MODELS

SR324
SR336
SR342
SR48
SR48P

SR
series



Providing Solutions.

Phone: 916-638-7718 Fax: 916-638-2450

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Drive power for the SR48P is supplied by a heavy-duty, industrial quality gear reduction motor and roller chain directly to the gear train. The roll drive is controlled by a toggle action, shrouded foot pedal for instant forward and reverse action. The drive motor is equipped with an electromagnetic brake to prevent roll creep and over-forming.

Electrical and operator safety features include a full-length, front and back wire cable safety mechanism which instantly stops the rolls when tripped, two magnetic motor starters, fully enclosed electrical box with pilot light, insulated reinforced conduit for all wiring and fully enclosed drive train. The rolls and gears are mounted in hardened bronze bushings for long life and precision operation.

SR Series slip rolls	SR324	SR336	SR342	SR48	SR48P
Capacity, mild steel	20 gauge/1.0mm	22 gauge/0.75 mm	24 gauge/0.61 mm	16 gauge/1.6 mm	16 gauge/1.6 mm
Maximum forming length	24 in./610 mm	36 in./914 mm	42 in./1067 mm	49 in./1244 mm	49 in./1244 mm
Diameter of rolls	2 in./51 mm	2 in./51 mm	2 in./51 mm	3 in./0.76 mm	3 in./76 mm
Minimum forming radius	1 in./0.25 mm	1 in./0.25 mm	1 in./0.25 mm	1-1/2 in./0.38mm	1-1/2 in./38 mm
Wire grooves	3/16, 1/4, 5/16 in. 5, 6.5, 8 mm	3/16, 1/4, 5/16 in. 5, 6.5, 8 mm	3/16, 1/4, 5/16 in. 5, 6.5, 8 mm	3/8, 1/2, 5/8 in. 9.5, 12.7, 15.8mm	3/8, 1/2, 5/8 in. 9.5, 12.7, 15.8 mm
Gearing ratio	n/a	Direct drive	Direct drive	4 : 1	4 : 1
Roll speed	n/a	n/a	n/a	n/a	22 rpm/17.28 sfpm
Motor-230/640v, 3-phase, 60Hz	n/a	n/a	n/a	n/a	3/4 hp
Dimensions LxWxH	38 x 19 x 19 in. 711 x 483 x 483 mm	51 x 19 x 19 in. 1295 x 483 x 483 mm	57 x 19 x 19 in. 1448 x 483 x 483 mm	77 x 30 x 22 in. 1956 x 762 x 559 mm	77 x 29 x 50 in. 1956 x 737 x 1270 mm
Shipping weight	215 lbs./98 kg	275 lbs./125 kg	295 lbs./134 kg	1100 lbs./500 kg	1100 lbs./499 kg